



# **BOTTLE CRUSHER**

## **Model : Oppressor GLS**

### **Standard Operating Procedure**

**IMPORTANT!**  
**PRIOR TO OPERATION ALL USERS MUST READ THE ENTIRE INSTRUCTION MANUAL**

1. This machine is designed to crush glass bottles ONLY. Do not use the Oppressor GLS for any other use.
2. The machine is designed for interior use. Do not use the machine in wet conditions.
3. Do not use the machine near flammable liquids or gases.
4. The power supply cable should be checked and certified at 6 monthly intervals by a registered electrician.
5. The power supply must be capable of delivering 230-240v @ 10 amps.
6. Extension cords must not be used, other than those supplied with the machine. If motor won't start overload protector may need resetting. (refer to instruction manual)
7. Protective Goggles and earmuffs are recommended to be worn.
8. If handling broken bottles protective gloves must be worn.
9. Before starting the machine check the bucket level.
10. Never place bottles in the machine unless the machine is running and the red LED light is on.
11. Bottles must be inserted into the machine neck down.
12. Caps and all liquid must be removed from bottles prior to inserting into machine. Bottles can be fed immediately one after the other.
13. In the rare occurrence of a bottle jamming refer to the Instruction Manual. If machine still runs but bottles jammed in chute , then use T handle to clear by ramming on bottle jam. If machine is stalled then you will need to remove 8mm cap screw on rear of chute and unplug the power supply on machine housing. – remove blocked glass carefully with protective gloves. The overload may need re-setting. Only trained and authorised persons should open and service the machine. If in doubt immediately contact the machine supplier.
14. Once bin is full turn machine off. Pull jack handle towards you to lift housing/lid 25mm above bucket. Remove bucket to empty. Replace bin by locating bin firmly green tray pad. Push jack handle back, ensuring that lid flange does not catch on top of bin. Jack handle must be pushed back until nearly vertical and then released. This will ensure that the bin is properly sealed. To ensure seal only use the Expleco 20 Litre Bucket !!

**IF IN DOUBT REFER TO INSTRUCTION MANUAL  
OR CONTACT EQUIPMENT SUPPLIER**